

REMARKS

Claims 1 to 7 are in the application and stand finally rejected under 35 U.S.C. §102(b) as being anticipated by Takeda, et al. The basis for the rejection given in the Office Action has been considered and Applicants hereof respectfully request that the rejections of claims 1 to 7 on grounds of anticipation by Takeda, et al. be reconsidered in view of the following comments.

The present invention is directed to an improved image forming apparatus and developing unit capable of preventing developer material from scattering from the developing unit by preventing air pressure in the developing unit from increasing to a level as would tend to produce developer scattering. Specifically, according to the disclosed invention, in a developing unit having a developer carrying member that rotates in a direction such that at a contacting point with, or the point closest to, the surface of a photosensitive member, a clearance regulating member is provide above the developer carrying member and is free from contact with the surface thereof. Moreover, the clearance between the developer carrying member and the clearance regulating member is set at a dimension not greater than the maximum height to which the developer projects from the surface of the developer carrying member.

As a result of the described arrangement, due to the clearance between the clearance regulating member and the surface of the developer carrying member, the supply of air into the developing unit can be effectively restricted thereby preventing an increase in air pressure within the developing unit and a concomitant reduction in the scattering of developer.

The Examiner is respectfully requested to reconsider the rejection of claims 1 to 7 as being anticipated by Takeda, et al. for the reason that the positions that Takeda et al. discloses that, first,

the clearance between the developer carrying member and the clearance regulating member is determined at a size not greater than a maximum height of the developer projected from the surface of the developer carrying member, and, second, that "the clearance regulating member has a leading edge provided to be free from contact with the developer" are not well taken.

On the contrary, the clearance regulating member referred to in the Office Action is the member indicated by X in the attached duplication of Fig. 6 of the Takeda, et al. patent. It is presumed that the leading edge of the clearance regulating member referred to by the Examiner is the portion indicated by Y in the enclosed sheet. It must be noted, however, that the clearance regulating member 23c has a central portion which is in contact with the developer. Accordingly, it is clear from Fig. 6 that there is no clearance with the developer at the central portion of the clearance regulating member X. The present invention, contrariwise, aims at regulating the clearance by the clearance regulating member, not the leading edge thereof. In Fig. 6 of Takeda et al., the clearance regulating member X, having its central portion in contact with the developer, creates the problem referred to a page 7, lines 18 to 26 of the original specification, which corresponds to page 9, lines 4 to 8 of the Substitute Specification. For these reasons, therefore, the claimed invention is submitted as being novel and unobvious over Takeda et al.

In view of the above, Applicants respectfully request that the Examiner enter this Amendment in the case and pass the application to issue. In the event the Examiner is constrained to retain the rejection of claims 1 to 7, it is requested that the Examiner nonetheless replace the original specification with the Substitute Specification herein in order to overcome the objection to the specification and, thus, place the application in better condition for appeal.

On the other hand, however, if the Examiner finds that minor revision may be required to render the claims satisfactory, it is requested that she call the Applicants' attorney at the telephone number indicated below in order to expedite any changes required to place the application in condition for allowance.

In the event that this paper is not timely filed, Applicants respectfully petition for an appropriate extension of time. The fees for such an extension or any other fees which may be due with respect to this paper, may be charged to Deposit Account No. 01-2340.

Respectfully submitted,

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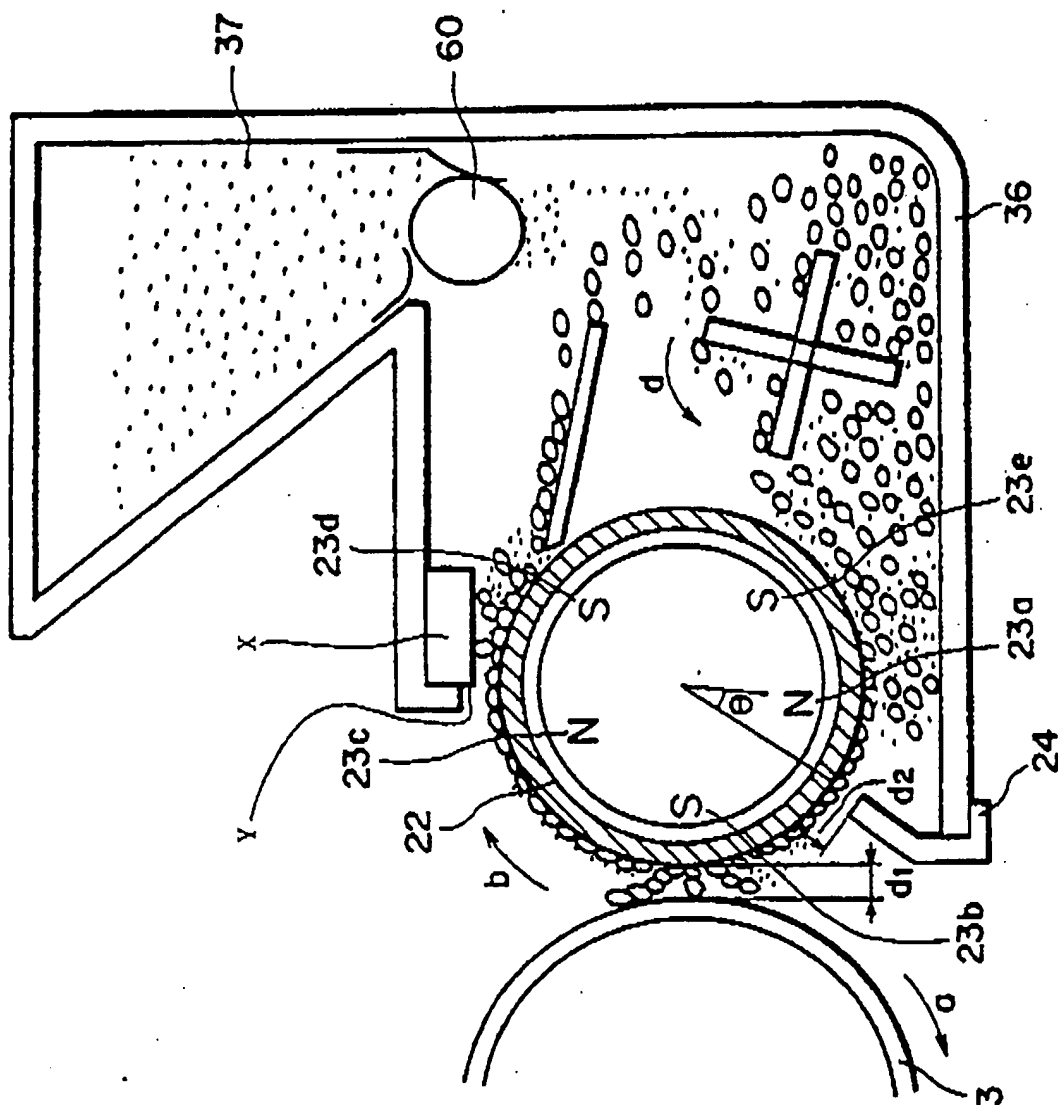


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PATENT TRADEMARK OFFICE

Enclosure: Substitute Specification
 Fig. 6

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SUBSTITUTE SPECIFICATION

TITLE OF THE INVENTION

IMAGE FORMING APPARATUS AND DEVELOPING DEVICE

BACKGROUND OF THE INVENTION

5 FIELD OF THE INVENTION

The present invention relates to an image forming apparatus and a developing device used in the image forming apparatus for copying machines, facsimile machines, printers and other information processing
10 systems, which utilize an electrophotographic process wherein a visual image is produced on a photosensitive member by a developer by use of electrostatic attraction, and the visual image is transferred to a sheet.

DISCUSSION OF BACKGROUND

15 In an image forming apparatus wherein a visual image is produced on a photosensitive member 1a by a developer, such as a toner, and the visual image is transferred onto a material for transfer, such as a sheet, conveyed along a conveyance path M as shown in FIG. 17, a developing
20 unit 2 has a cover 203 provided, with a certain clearance, ^{about} ~~above~~ a developing roller 3 for causing the developer to adhere to a latent image on the photosensitive member 1a as shown in FIG. 18.

When the rotational direction of the developing
25 roller 3 in the developing unit 2 is set such that the developing roller rotates in a direction against gravity at a contacting point of the developing unit 2 with, or a

point of the developing unit closest to, the
photosensitive member 1a, air is introduced into the
developing unit 2 through the clearance above the
developing roller 3 by rotation of the developing roller
5 3 as shown in FIG. 18 to increase the air pressure in the
developing unit 2, causing the air in the developing unit
2 to be discharged through a gap of the developing unit 2
or lateral gaps at both ends of the developing roller 3.
Concomitantly, some part of the developer stored in the
10 developing unit 2 blows out through these gaps,
contaminating the interior of the apparatus or scattering
the developer.

One ^{available} of protection measures is that the clearance
above the developing roller 3 is eliminated to prevent
15 the inner pressure in the developing unit 2 from
increasing. However, when the cover 203 is configured to
have a leading edge put into contact with a surface of
the photosensitive member 1a, the surface of the
photosensitive member 1a is apt to be damaged by the
20 leading edge, which is not desirable.

The present invention is proposed in consideration
of ^{these} ~~the~~ problems and provides an image forming apparatus
capable of preventing a developer from scattering from a
developing unit by preventing the air pressure in the
25 developing unit from increasing without damaging a
surface of a photosensitive member. Another object of
the present invention is to provide a developing device

capable of preventing a developer stored therein from scattering as well.

SUMMARY OF THE INVENTION

In order to attain an object, the present invention
5 adopts an arrangement for regulating a clearance for a
surface of a developer ~~carrying member~~ above the
developer carrying member as stated later on. The
present invention clarifies ^{the} ~~what~~ ^{to which} extent ~~of~~ the clearance
is effective, where a clearance regulated position should
10 be located, to what extent a clearance regulated range is
set, and what shape of a clearance regulating portion is
preferable.

Specifically, the image forming apparatus according
to the present invention is characterized in that the
15 apparatus comprises:

a photosensitive member adapted to have an
electrostatic latent image carried thereon;

a developing unit including a developer carrying
member rotatable in a direction against gravity at a
20 contacting point with or a point closest to, the
photosensitive member, and a cover for sealing a
developer to be conveyed by the developer carrying member
therein, the developer carrying member carrying and
conveying the developer stored in the cover to develop
25 the electrostatic latent image on the photosensitive
member; and

a clearance regulating member provided so as to be

free from contact with a surface of the developer carrying member, the clearance regulating member regulating a clearance for an upper side of the developer carrying member;

5 wherein the clearance between the developer carrying member and the clearance regulating member is determined at a size not greater than a maximum height of the developer projected from the surface of the developer carrying member.

10 In accordance with the present invention, the clearance for the surface of the developer carrying member above the developer carrying member can be regulated by the clearance regulating member to restrict supply of air into the developing unit and restrain an
15 increase in the air pressure in the developing unit, thereby preventing the developer from scattering from the developing unit.

 The developer carrying member may be configured to be a developing roller, a brush, a belt, and so on. The
20 developer carrying member may be configured in any fashion as long as it rotates, carrying the developer thereon. ✓

 With respect to the rotational direction of the developer carrying member 3a rotatable in the direction
25 against gravity at the contacting point with, or the point closest to, the photosensitive member 1a, there are ✓
examples shown in FIGS. 19(a), (b), (c) and (d) with ✓

respect of combination⁵₁ of the developer carrying member 3a with the photosensitive member 1a. In the case of the developing unit 2 having the developer carrying member 3a rotating in such a rotational direction, the developer is apt to scatter since air is introduced into the developing unit 2 by rotation of the developer carrying member 3a to increase the inner pressure in the developing unit 2 as stated earlier. In the present invention, the clearance regulating member prevents air from being introduced. The inventors have found ~~on~~^{by} experiments stated later that there are significant differences according to the extent in regulation of the clearance, and the inventors have attained the present invention.

The inventors have conducted experiments to measure an amount of a scattered developer with respect to different regulating amounts (clearance size) L for regulating the clearance above the developing roller 3 provided by the clearance regulating member 4 in the case of the developing unit 2 including a plurality of magnets in the developing roller 3 as shown in FIG. 1. The measurement of the amount of the scattered developer has been carried out by putting measurement members under both sides of the developing roller 3 and measuring the weight of the developer deposited on the measurement members. The measurement was carried out by rotating the developing roller 3 in the developing unit 2 in such a

*Insert
② from p13
line 9 thru
p14, line 13
②
①
15
(from p5, line 15 to
pg 13 to line 8-
move to ① after
pg 17, line 11)*

state that only the developing unit 2 was operated.

FIG. 2 shows the results of an experiment. As shown in this figure, the amount of a scattered developer drastically decreases at a clearance size L of 3.5 mm as a threshold. At this threshold, the magnetic brush of the developer, which was located at a magnetic pole just downstream of a position regulated by the clearance regulating member in terms of rotation of the developing roller 3, had a height T of 3.5 mm.

10 A similar experiment, which was carried out with the magnetic force of the developing roller 3 modified, shows that the amount of a scattered developer drastically decreases at a clearance size L of 3.0 mm as a threshold. At this threshold, the magnetic brush of the developer which was located at a magnetic pole just downstream of the position regulated by the clearance regulating member in terms of rotation of the developing roller 3 had a height T of 3.0 mm.

20 Another similar experiment, which was carried out with the magnetic force of the developing roller 3 further modified, shows that the amount of a scattered developer drastically decreases at a regulated value as a threshold. This regulated value was a clearance size L of ^{3.8}~~3.8~~ mm, and the magnetic brush of the developer, which was located at a magnetic pole just downstream of the position regulated by the clearance regulating member in terms of rotation of the developing roller 3, had a height

T of 3.8 mm.

In other words, it has been found that the scattering of the developer can be drastically decreased by determining the regulating amount L for regulating the clearance above the developer carrying member 3a at a size not greater than the height T of the magnetic brush of the developer which is located at a magnetic pole just downstream of a clearance regulated position in terms of rotation of the developer carrying member 3a. FIG. 3 shows graphs of the measured results of the clearance size L and the amount of the scattered developer in the heights T of the respective magnetic brushes in a single chart, and each of ^{the} graphs shows that the amount of the scattered developer decreases at a point where the clearance size L is determined at a size not greater than the size equal to the height T of each of the magnetic brushes. ✓

On the other hand, when the operation was carried out in such a state that the clearance regulating member 4 was provided so as to be in slight contact with a surface of the developing roller 3 as shown in FIG. 4, a developer accumulation D was produced between the photosensitive member 1a and the ^{developing} ~~developer~~ roller 3 as shown in this figure to deposit the developer on the photosensitive member 1a, providing an obstacle to printing. / This means that the clearance regulating member 4 is required to be free from contact with the ✓

surface of the developer carrying member 3a.

The magnetic brush of the developer that was located at a magnetic pole just downstream of a clearance regulated position provided by the clearance regulating member in terms of rotation of the developer carrying member 3a is a projected portion of the developer, which projects from the surface of the developer carrying member 3a at the maximum height, and the portion that is determined at a size closest to the height T of that magnetic brush is a gap G between the developer carrying member 3a and the photosensitive member 1a.

The inventors have also carried out research on correlation of the gap G between the developing roller 3 and the photosensitive member 1a with the clearance between the developing roller 3 and the clearance regulating member 4 with respect to the amount of a scattered developer. The research has showed that the gap G between the developing roller 3a and the photosensitive member 1a also has a certain correlation with the clearance regulating amount L with respect to the amount of the scattered developer. Specifically, by determining the clearance for the developer carrying member 3a provided by the clearance regulating member 4 at a size not greater than the gap G between the developer carrying member 3a and the photosensitive member 1a, it becomes possible to drastically decrease the amount of the scattered developer as in the cases

shown in FIGS. 2 and 3.

Further, the inventors have examined where the arrangement for regulating the clearance for the surface of the developer carrying member 3a should be provided to effectively decrease the amount of a scattered developer, and the inventors has come to the following conclusion.

It has been found that when the developer carrying member 3a is configured to have magnetic poles, a position where the clearance is regulated by the clearance regulating member 4 can be located between a magnetic developing pole (an N pole in FIG. 5) and a magnetic pole (an S pole in the same figure) downstream of the magnetic developing pole as shown in FIG. 5 to decrease the amount of a scattered developer at the most effective fashion.

The reason why locating ~~of~~ the clearance regulating member at this position ^{is effective?} is that the distance between the surface of the developer and the clearance regulating member 4 is constant at this location since a developer storm caused by magnetic poles in the developer carrying member 3a has no influence ^{on} ~~to~~ the thickness of the layer of the developer at this location. In other words, the developer is shown in some figures to build up ^{to} ~~at~~ the maximum at the magnetic developing pole and its subsequent downstream magnetic pole, where the magnetic brushes are produced as stated earlier. Actually, rotation of a sleeve on the surface of the developing

roller 3 causes the developer to repeatedly collapse and build-up at these positions, producing a developer storm. On the other hand, the build up of the developer caused by the magnetic poles is not produced at an intermediate
5 position between the magnetic developing pole and the subsequent magnetic pole, where the developer keeps a constant thickness since even rotation of the sleeve has no effects on the thickness of the developer. From this viewpoint, the clearance between the clearance regulating
10 member 4 and the developer carrying member 3a can be always constant by determining such an intermediate position as the clearance regulated position.

Although both magnetic poles are, respectively, an N pole and an S pole in the shown ~~ed~~ examples, both magnetic
15 poles may reverse in polarity or be the same in polarity. ✓

When the developer carrying member 3a has a plurality of magnetic poles provided in an upper portion thereof, the clearance regulated position provided by the clearance regulating member 4 may be located between a
20 first magnetic ^{pole} and a second magnetic pole downstream of a magnetic developing pole in terms of rotation of the developer carrying member 3a. For example, when the magnetic poles are provided so that a first magnetic pole as the magnetic developing pole is followed by a second
25 magnetic pole and a third magnetic pole in the downstream direction of the first magnetic pole as shown in FIG. 6, the clearance regulated position may be located between ✓

the second magnetic pole and the third magnetic pole.

This is because the distance between the surface of the developer and the clearance regulating member 4 can be kept constant at this location as well since a developer storm caused by magnetic poles in the developer carrying member 3a has no influence to the thickness of the layer of the developer at this location as stated earlier.

It is preferable that the mounting location of the clearance regulating member 4 is determined on a side remote from the photosensitive member 1a with respect to a line connecting the leading edge of the clearance regulating member 4 and the center of the developer carrying member 3a as shown in FIG. 7. By mounting at this location, deformation, such as bending, can be applied to the clearance regulating member 4. Even if the clearance regulating member 4 per se does not have high rigidity, the deformation can be applied to the clearance regulating member to increase the rigidity of the clearance regulating member. As a result, the clearance regulating member can carry out stable clearance regulation, which is quite effective to reduce the scattering of the developer.

Next, the inventors have examined how wide the range where the clearance is regulated by the clearance regulating member should be, and the inventors have come to the conclusion that a regulating width W1 for the clearance above the developer carrying member 3a needs to

be determined at a size not smaller than a developing width W2 on the developer carrying member 3a as shown in FIG. 8. This is because when the clearance regulating member 4 has such a determined width, both ends of the
5 developing width W2 on the developer carrying member 3a, where the scattering amount of the developer becomes the greatest, can be regulated by the clearance regulating member, thereby effectively restraining the developer from scattering.

10 In addition, the inventors have examined what is a preferable shape for the portion where the clearance is regulated by the clearance regulating member. In conclusion, when a cover 203 of the developing unit tends to become closer to a central portion of the developer
15 carrying member 3a in terms of shape due to, e.g., deformation affected by heat, it is preferable that the leading edge of the clearance regulating member is formed so as to have a greater original clearance at a central portion than portions adjacent to both ends of the
20 developer carrying member 3a as shown in FIG. 9 for compensating deformation. Thus, the clearance regulation can be provided in stable fashion, and the developer can be effectively restrained from scattering.

Conversely, when the cover 203 of the developing
25 unit tends to become away from a central portion of the developer carrying member 3a in terms of shape due to deformation, it is preferable in conclusion that the

leading edge of the clearance regulating member is formed so as to have a smaller original clearance at the central portion than the portions close to both ends of the developer carrying member 3a as shown in FIG. 10. Thus, it becomes possible to compensate deformation. The clearance regulation can be provided in stable fashion, and the developer can be effectively restrained from scattering.

①
move to pg 17
after line 11

The present invention provides not only the arrangement of the image forming apparatus but also the arrangement of a developing device as stated earlier. *according to one aspect of the invention* Specifically, the developing device is characterized in that the device comprises a developer carrying member rotatable in a direction against gravity at a contacting point with, or a point closest to, a photosensitive member adapted to have an electrostatic latent image carried thereon, and a cover for sealing a developer to be conveyed by the developer carrying member in the cover, the developer carrying member carrying and conveying the developer stored therein to develop the electrostatic latent image on the photosensitive member; and the device further comprises at least a clearance regulating member provided so as to be free from contact with a surface of the developer carrying member, the clearance regulating member regulating a clearance for an upper side of the developer carrying member; wherein the clearance between the developer carrying member and the clearance

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regulating member is determined at a size not greater than a maximum height of the developer projected from the surface of the developer carrying member. ~~This~~ ✓

~~arrangement corresponds to the arrangement recited in~~ ✓

5 ~~Claim 1.~~ ✓

When the developer carrying member is configured to *, according to another aspect of the invention,* have magnetic poles, it is preferable that the clearance ✓

for the developer carrying member provided by the

clearance regulating member is determined at a size not

10 greater than a height of a magnetic brush of the

developer at a magnetic pole just downstream of a

clearance regulated position in terms of rotation of the

developer carrying member. ~~This arrangement corresponds~~ ✓

~~to the arrangement defined in Claim 2.~~ ✓

15

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic diagram showing how a developing roller and a clearance regulating member are provided according to the present invention;

20 FIG. 2 is a graph showing correlation between an amount of a scattered developer and a clearance regulating amount;

FIG. 3 *a collection of*
1 is graphs showing the measured results of an amount of a scattered developer and a clearance size in heights of respective magnetic brushes in a single chart; ✓

25 FIG. 4 is a schematic diagram showing a state wherein the clearance regulating member is provided so as to be in slight contact with a surface of a developing

roller;

FIG. 5 is a schematic diagram showing a state wherein a clearance regulated position is determined between a magnetic developing pole and its downstream
5 magnetic pole;

FIG. 6 is a schematic diagram showing a state wherein when magnetic poles are provided so that a first magnetic pole as a magnetic developing pole is followed by a second magnetic pole and a third magnetic pole in
10 the downstream direction of the first magnetic pole, the clearance regulated position is located between the second magnetic pole and the third magnetic pole;

FIG. 7 is a schematic view showing an arrangement wherein the mounting location of the clearance regulating
15 member 4 is determined on a side remote from a photosensitive member 1 with respect to a line connecting a leading edge of the clearance regulating member 4 and the center of a developer carrying member 3a;

FIG. 8 is a schematic view showing a state wherein a
20 regulating ~~with~~ ^{width} W1 for a clearance above a developer carrying member 3a is determined at a size not smaller than a developing width W2 on the developer carrying member;

FIG. 9 is a schematic view showing an arrangement
25 wherein the leading edge of the clearance regulating member is formed so as to have a greater original clearance at a central position than portions adjacent to

both ends of the developer carrying member;

FIG. 10 is a schematic view showing an arrangement wherein the leading edge of the clearance regulating member is formed so as to have a smaller original
5 clearance at the central portion than the portions adjacent to both ends of the developer carrying member;

FIG. 11 is a schematic view of the printer according to an embodiment of the present invention;

FIG. 12 is a perspective view of a developing unit
10 2;

FIG. 13 is a schematic diagram showing a state wherein developing treatment is carried out between the developing unit 2 and a photosensitive drum 1;

FIG. 14 is a schematic diagram showing how the
15 developing roller 3 and the developing unit cover 203 thereabove are provided in the conventional arrangement;

FIG. 15 is a schematic diagram showing another embodiment of the present invention wherein the clearance regulating member 4 is formed from the developing unit
20 cover 203;

FIG. 16 is a schematic diagram showing a state wherein the clearance regulating member 4 and the developing unit cover 203 are made of the same material;

FIG. 17 is a schematic view of the arrangement of an
25 image forming apparatus wherein a visual image formed on a photosensitive member is transferred onto a conveyed sheet and so on;

FIG. 18 is a perspective view showing how a developer carrying member of the developing unit and a lid thereabove are provided; and

FIG. 19 is ^{a collection of} schematic diagrams showing examples of
5 combination₁^s of the photosensitive member with the
developer carrying member rotatable in a direction
against gravity at a contacting point with, ^{at} or ₁ a point
closest to, the photosensitive member. ✓
✓

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

10 Now, embodiments of the present invention will be described along with shown examples.

① → FIG. 11 is a schematic view of the arrangement of a
printer with an electrophotographic process as an
embodiment of the present invention. In this Figure,
15 reference numeral 1 designates a photosensitive drum,
reference numeral 2 designates a developing unit,
reference numeral 3 designates a developing roller
provided in the developing unit, reference numeral 101
designates a corona charger for providing charges with
20 the photosensitive drum 1 to charge the drum, reference
numeral 102 designates an LED head for carrying out
exposure for forming a latent image, reference numeral
103 designates a transfer unit wherein an image on the
photosensitive drum 1 that is developed to be visualized
25 is transferred onto a sheet, and reference numeral 104
designates a cleaning unit for removing and collecting a
residual developer on the photosensitive drum 1. In this

figure, a symbol M designates a sheet conveyance path.

The photosensitive drum 1 rotates in the clockwise direction on this Figure. The corona charger 101, which is provided above the photosensitive drum 1, charges a drum surface. The LED head 102 carries out exposure to form an electrostatic latent image. Then, the developing roller 3 of the developing unit 2 causes a developer to adhere to the electrostatic latent image to form a visual image. After that, in the transfer unit 103, the visual image on the photosensitive drum 1 is transferred onto a sheet, which is conveyed by the conveyance path M in a direction indicated by an arrow in this figure. A portion of the developer that has not been transferred onto the sheet at that time is removed and collected by the cleaning unit 104.

FIG. 12 is a perspective view of the developing unit 2, and FIG. 13 is a schematic diagram showing a state wherein exposure treatment is carried out between the developing unit 2 and the photosensitive drum 1. In the shown example, the photosensitive drum 1 and the developing roller 3 are both rotating in the clockwise direction. Referring to FIG. 13, the developer, which has been stored in the developing unit 2 and has been charged by stirring therein, is conveyed from a lower right side by the developing roller 3, and a conveyance amount of the developer is regulated to a certain extent by a developer regulating blade 201. Further, the

developer is conveyed to the photosensitive drum 1 by the developing roller 3. The latent image portion on the photosensitive drum 1, which is used for printing an image or a letter, has the developer deposited thereon, and the latent image is developed at that time. A portion of the developer that has not been used for developing is further conveyed by the developing roller 3 and is scraped from the developing roller 3 by a developer collecting blade 202. The developer thus scraped is mixed with the developer stored in the developing unit 2, and the mixture is stirred to be charged. This process is repeated to carry out image formation on the photosensitive drum 1.

A portion of developing roller 3 appears from such a type of developing unit 2, and the remaining portion^s of the developing roller are covered by resin covers 203. Although the covers 203 forming the respective sides are connected each other, the covers cannot provide a complete seal for a reason in manufacture. Between upper and lower portions of the developing roller 3 and corresponding covers 203, clearances are required so that the developing roller 3 can rotate without hindrance.

In a conventional arrangement, the distance between the developing roller 3 and the cover 203 of the developing unit 2 above the developing roller is relatively great as shown in FIG. 14. On the other hand, in accordance with the arrangement of the present

invention, a clearance regulating member 4 is provided at a position above the developing roller 3 on a side close to the photosensitive drum 1 to regulate the clearance between the developing roller 3 and the clearance regulating member 4 as shown in FIG. 13.

The regulating amount L of the clearance is determined to be smaller than the height T of the magnetic brush at a magnetic pole located just downstream of the clearance regulated position based on the experimental results stated earlier. In this example, the height T of the magnetic brush is 3.5 mm while the clearance regulating member 4 has a leading edge determined so that the clearance between the leading edge of the clearance regulating member 4 and the developing roller 3 is smaller than 3.5 mm. Thus, the amount of a scattered developer is drastically reduced as shown in FIG. 2, and the scattering amount is significantly decreased in comparison with conventional apparatuses shown in FIG. 14. In the case of a conventional apparatus, the clearance between the cover 203 and the developing roller 3 is greater than 3.5 mm. The distance between the developing roller 3 and the photosensitive drum 1 is 3.5 mm. The thickness of a developer layer at this clearance regulated position is 1.5 mm, and the clearance size is determined so as to be greater than 1.5 mm. This is because a developer is prevented from adhering to a surface of the photosensitive drum 1 for

avoiding an obstacle to printing on the ground of that, when the leading edge of the clearance regulating member 4 gets in contact with the developer, the developer accumulation D is produced as stated earlier.

5 In this embodiment, the clearance regulating member is located so that the leading edge of the clearance regulating member 4 is located between an N pole as the magnetic developing pole of the developing roller 3 and an S pole as a magnetic pole downstream of the magnetic
10 developing pole in terms of rotation of the developing roller 3 as shown in FIG. 13. As stated earlier, the distance between the surface of the developer and the clearance regulating member 4 is constant at this location since a developer storm caused by magnetic poles
15 in the developing roller 3 has no influence to the thickness of the layer of the developer at this location. From this viewpoint, this location is the optimum location to regulate the clearance for preventing air from entering the developing unit 2.

20 When magnetic poles are provided so that a first magnetic pole as the magnetic developing pole is followed by a second magnetic pole and a third magnetic pole in the downstream direction of the first magnetic pole as shown in FIG. 6, the clearance regulated position
25 provided by the clearance regulating member 4 may be located between the second magnetic pole and the third magnetic pole. This is because the distance between the

surface of the developer and the clearance regulating member 4 can be kept constant at this location as well since a developer storm caused by magnetic poles in the developing roller 3 has no influence to the thickness of the layer of the developer at this location as stated earlier.

FIG. 15 shows another embodiment according to the present invention. As shown in this Figure, the clearance regulating member 4 is formed from a cover 203 of the developing unit 2. Specifically, the cover 203 has a leading edge projecting toward the developing roller 3. This arrangement can restrain the clearance regulating member 4 from being deformed, which can not be overcome by a method to provide the cover 203 with the clearance regulating member 4 as a separate part. Thus, the cover 203 of the developing unit can have required rigidity as a whole, which leads to establishing of stable clearance regulation and to great contribution to a reduction in the scattered developer.

As another arrangement similar in principle to that shown in FIG. 15, the clearance regulating member 4 and the cover 203 of the developing unit may be made of the same material to restrain the clearance regulating member 4 from being deformed as shown in FIG. 16. By forming both members from the same material, the clearance regulating member 4 can be restrained from being deformed, and stable clearance regulation can be

provided, which leads to contribution to a reduction in the scattered developer. This arrangement gives particularly significance against affection by environment. If both members are made of different materials, putting or using both members repeatedly at a low temperature and at a high temperature causes both members to be deformed by gradual build-up of stress due to a difference in contractility. This arrangement and the arrangement shown in FIG. 15 are appropriate to avoid such deformation.

When the cover 203 is likely to be greatly deformed, the deformation can be restrained by forming the clearance regulating member 4 and the cover 203 for the developing unit from different material in some cases. Specifically, when the cover 203 is likely to be greatly deformed, a cover 203 having a low deformation ratio can be employed to become useful in compensation to the deformation of the cover 203 for the developing unit. Thus, stable clearance regulation can be attained, and the developer can be effectively restrained from scattering.

When the clearance regulating member is made of a material different from the cover, it becomes easy to mount the clearance regulating member to the cover 203 of the developing unit and to adjust the mounting position and the mounting state of the clearance regulating member by forming the clearance regulating member from, e.g., a

Mylar sheet as a flexible material. Of course, the cover 203 of the developing unit may be also formed from a Mylar sheet, which is the similar material as the clearance regulating member 4.

5 The clearance regulating member 4 may be formed from a material having high rigidity, such as SUS, which is different from the material forming the cover 203. When the clearance regulating member is formed from a material having high rigidity, such as SUS, the clearance
10 regulating member can provide stable clearance regulation without being affected by deformation caused in the cover 203 of the developing unit. This arrangement is quite effective in a reduction in a scattered developer. Of course, the cover 203 of the developing unit may be
15 formed from a material having high rigidity, such as SUS, as in the clearance regulating member 4.

 When the clearance regulating member 4 is mounted so that the mounting location of the clearance regulating member 4 is determined on a side remote from the
20 photosensitive drum 1 with respect to a line connecting the leading edge of the clearance regulating member 4 and the center of the developer roller 3 as shown in FIG. 7, the clearance regulating member 4 is allowed to be formed in, e.g., a dogleg shape or an L-character shape as shown
25 in this figure. Even if the clearance regulating member 4 per se does not have high rigidity, this arrangement can increase the rigidity of the clearance regulating

member. The clearance regulating member can provide stable clearance regulation as in the case of utilizing a material having high rigidity, such as SUS. This arrangement is quite effective to reduce the scattering
5 of the developer.

In addition, the regulating width $W1$ for the clearance above the developing roller 3 is determined to be a size not smaller than the developing width $W2$ on the developing roller 3 as shown in FIG. 8. This is because
10 the amount of a scattered developer becomes great at both ends of the developing width $W2$ on the developing roller 3, and because the clearance regulating member can provide both ends with regulation to reduce the scattering of the developer. From this viewpoint, this
15 arrangement is commonly applicable to all embodiments stated earlier.

In addition, the leading edge of the clearance regulating member 4, which regulates the clearance size above the developing roller, needs to be formed so as to
20 have a greater original clearance at a central portion than portions close to both ends of the developing roller 3 as shown in FIG. 9 in some cases. This measure is provided in consideration of deformation in the cover 203 of the developing unit due to influence by heat. In
25 other words, when the cover 203 of the developing unit tends to become closer to the central portion of the developing roller 3 due to deformation, such an

arrangement is adopted to establish stable clearance regulation and to effectively restrain the developer from scattering.

The leading edge of the clearance regulating member
5 may be designed to be formed so as to have a smaller original clearance at the central portion as shown in FIG. 10. This measure is also provided in consideration of deformation in the cover 203 of the developing unit due to influence by heat. Specifically, when the cover
10 203 of the developer unit tends to become away from the central portion of the developing roller 3 in terms of shape, this measure is adopted to establish stable clearance regulation and to effectively restrain the developer from scattering.

15 The arrangement of FIG. 9 and the arrangement of FIG. 10 are provided in consideration of the presence of contrary deformation in the cover 203 of the developing unit. Both arrangements are adopted when deformation becomes great due to influence by, e.g. heat. Since
20 anisotropy is caused in some materials in terms of tensile strength and so on, it is necessary to select one of the arrangements after checking in which direction the deformation becomes significant.

The image forming apparatus according to the present
25 invention is not limited to only the embodiments stated earlier. Variations and modifications are possible without departing the spirit of the invention.

As explained, when the clearance regulating member, which can regulate the clearance for the surface of the developer carrying member, is provided above the developer carrying member in accordance with the arrangement of the image forming apparatus of the present invention, an unknown clearance regulating size can be provided in the certain range, offering an advantage in that the scattering of the developer from the developing unit is extremely reduced.

10 Additionally, in order to reduce the scattering of the developer, it is effective that the position where the clearance is regulated by the clearance regulating member is located between the magnetic developing pole and the magnetic pole downstream of the magnetic developing pole in terms of rotation of the developer carrying member. This is because the clearance regulation is carried out at the location where the distance between the surface of the developer and the clearance regulating member is constant due to the absence of influence by a developer storm.

15 storm.

20

Further, when the regulating width, which is provided by the clearance regulating member for the clearance above the developer carrying member, is determined at a size not smaller than the developing width on the developer carrying member, the clearance regulating member can regulate both ends of the developing width on the developer carrying member where

25

the amount of the scattering developer is the greatest.
It becomes possible to effectively prevent the developer
from scattering.

As explained, the image forming apparatus and the
5 developing device according to the present invention are
effective as arrangements to prevent a developer from
scattering in an apparatus for forming an image, such as
copying machines, facsimile machines, printers and other
information processing systems. The image forming
10 apparatus and the developing device are appropriate to
prevent the entrance of air into the developing unit,
which has created the problem particularly in the case
wherein the developer carrying member in the developing
unit rotates in a direction against gravity at a
15 contacting point with or a point closest to the
photosensitive member.